



JetMove 1xx Version update from V. 2.14 to V. 2.15

We automate your success.

Version 1.00 May 2015 / Printed in Germany

This document has been compiled by JetterAG with due diligence, and based on the known state of the art.

In the case of modifications, further developments or enhancements to products shipped in the past, a revised document will be supplied only if required by law, or deemed appropriate by JetterAG. Jetter AG shall neither be liable nor responsible for any errors in form or content, lacks in updating and possibly resulting damages or disadvantages.

The logos, brand names, and product names mentioned in this document are trademarks of Jetter AG, of associated companies or other title owners and must not be used without consent of the respective title owner.

Table of contents

1	Version update - Overview	4
2	Enhanced features	5
2.1	Incremental encoder resolution	5
2.2	PID controller	5
2.3	Displaying further registers by the oscilloscope	5
2.4	Error number	5
2.5	CAN diagnostics	6
3	Fixed	8
3.1	Tracking error	8
3.2	PID controller - Control deviation	8
3.3	First motion after power enable	8

1 Version update - Overview

Overview -Version 2.15.0.00 The following table gives an overview of newly added or enhanced features and fixed software bugs:

Function	New	Enhanced	Fixed
Incremental encoder resolution up to 65535		✓	
PID controller - Displaying the integral-action component both in a register and by the oscilloscope		✓	
Displaying further registers by the oscilloscope		✓	
Indicating the error number by an LED		✓	
CAN diagnostics	~		
Tracking error after switching the mechanical gear ratio (R194 and R195)			\checkmark
Write access to R219: Control deviation of PID controller			\checkmark
First positioning after power enable			\checkmark

2 Enhanced features

2.1 Incremental encoder resolution

Increased incremental encoder resolution value	Incremental encoder resolution value increased to 65535 increments/revolution
	(#650) From version 2.14.0.01 onwards, the incremental encoder resolution can be increased up to 65535 increments per revolution.

2.2 PID controller

Availability within the oscilloscope	PID controller - Displaying the integral-action component both in a register and by the oscilloscope
	(#3576) From version 2.15.0.00 onwards, the integral-action component can be read out of register R259 of the PID controller.

2.3 Displaying further registers by the oscilloscope

PID controller	(# 3578 and #3576) From version 2.15.0.00 onwards, the following additional registers are available in the oscilloscope:
	 R259: Integral-action component of the PID controller
	 R249: Encoder2 – Position, angle
	 R250: Encoder2 – Position, revolutions
	 R251: Encoder2 – Speed in rpm

2.4 Error number

Indicated by LED(#3715) From version 2.15.0.00 onwards, all error numbers can be
indicated via LEDMode by the red LED:
From version 2.15.0.00 onwards, the display can be switched via LEDMode
(register 1x541 = 4) so that the red LED indicates all error numbers.

2.5 CAN diagnostics

CAN

From version 2.15.0.00 onwards, the user can read the CAN status out of the following registers:

Register 1x470 – CAN	error and status	register (read	l only):
----------------------	------------------	----------------	----------

Bit no.	Message	Bit state	Description
8	FE		Form error flag
		1	A form error occurred on the bus. This means that one or more of the fixed-form bit fields had the wrong level on the bus.
		0	No form error detected; the CAN module was able to send and receive correctly.
7	BE		Bit error flag
		1	The received bit does not match the transmitted bit outside of the arbitration field or during transmission of the arbitration field. A dominant bit was sent but a recessive bit was received.
		0	No bit error detected.
6	SA1		Stuck at dominant error. The SA1 bit is always at 1 after a hardware reset, a software reset, or a <i>Bus Off</i> condition. This bit is cleared when a recessive bit is detected on the bus.
		1	The CAN module has not detected a recessive bit.
		0	The CAN module has detected a recessive bit.
5	CRCE		CRC error
		1	The CAN module has received a wrong CRC.
		0	The CAN module has not received a wrong CRC.
4	SE		Stuff error
		1	A stuff bit error occurred.
		0	No stuff bit error occurred.
3	ACKE		Acknowledge error
		1	The CAN module received no acknowledge.
		0	All messages have been correctly acknowledged.
2	BO		See 2): <i>Bus Off</i> state. The CAN module is in <i>Bus Off</i> state.
		1	There is an abnormal rate of errors on the CAN bus. This condition occurs when the transmit error counter (CANTEC) has reached the limit of 256.

Bit no.	Message	Bit state	Description
			During <i>Bus Off</i> , no messages can be received or transmitted. The <i>Bus Off</i> state can be exited by setting the <i>Auto Bus On</i> (ABO) (CANMC.7) bit and after 128 * 11 receive bits have been received. After leaving <i>Bus Off</i> , the error counters are cleared.
		0	Normal operation
1	EP		Error-passive state
		1	See 1): The CAN module is in error-passive mode. CANTEC has reached 128.
		0	The CAN module is in error-active mode.
0	EW		See 3): Warning state
		1	One of the two error counters (CANREC or CANTEC) has reached the warning level of 96.
		0	Values of both error counters (CANREC and CANTEC) are less than 96.

Register 1x471 – CAN transmit error register (read only): 0...255 Register 1x472 – CAN receive error register (read only): 0...255

New errors, new warning: F44 CAN error passive state F44 CAN *Bus OFF* state W10 CAN Warning state

3 Fixed

3.1 Tracking error

Mechanical gear	Tracking error after switching the mechanical gear ratio
ratio	(#2761) In earlier versions, tracking error monitoring could be provoked by setting specific gear ratios (R194: Motor revolutions, R195: Load revolutions, R196: Lead screw pitch).
	From version 2.14.0.01 onwards, this behavior does not occur any more.

3.2 PID controller - Control deviation

R219

Write access to R219: Control deviation of PID controller

(#3575) In earlier versions, the manipulated variable of the PID controller (R225) could be set by write access to R219: Control deviation of the PID controller.

From version 2.15.0.00 onwards, this behavior does not occur any more.

3.3 First motion after power enable

Absolute and	Relative positioning after power enable is possible as well
relative positioning	(#3623) In earlier versions, only absolute positioning was allowed to be carried out after power enable. Relative positioning was not reliable.
	From version 2.15.0.00 onwards, relative positioning can also be the first motion after power enable.



Jetter AG Graeterstrasse 2 71642 Ludwigsburg, Germany

Phone +49 7141 2550-0 Fax +49 7141 2550-425 info@jetter.de www.jetter.de

We automate your success.