



JetControl 647
Version Update
from V3.60 to V3.63



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1 Introduction

Overview of Version Updates			
Version	Function	New	Fixed
V3.63	File system	✓	
	PCOM TCP server	✓	
	System function 4 and 5		✓

2 Fixed Software Bugs

2.1 System Function 4 and 5

Starting from this version, these functions have a data width of 32 bits. The previous data width was 24 bits.

3 New Features

3.1 File System

Version 3.63 features an optimized file system.

3.2 PCOM TCP Server

PCOM TCP server allows a maximum of 4 connections. This limitation also holds true for version 3.60. In this version, the fifth connection was rejected.

Starting from version 3.63, the least recently used connection is removed from the server and used for the fifth connection.

From register 63030 the number of active connections (from the PCOM TCP server's point of view) can be read out.